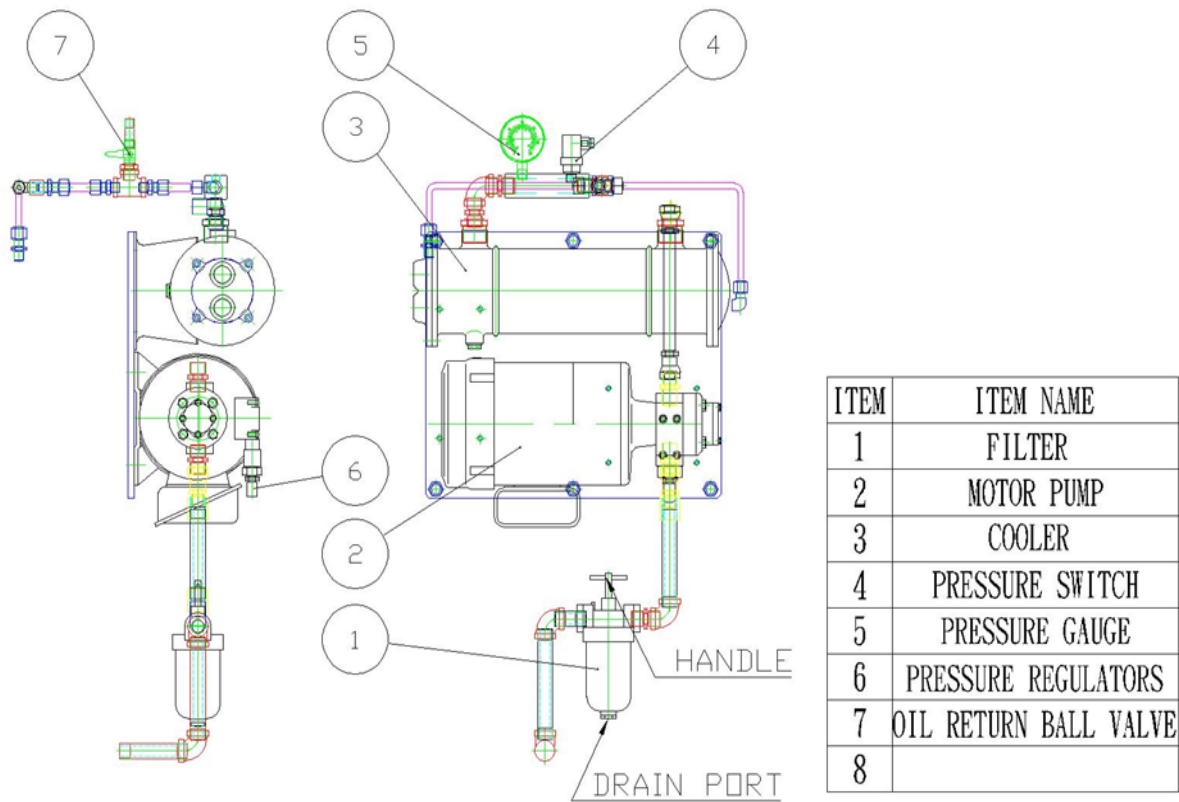


Reduction gear box forced lubrication system specification

- Reduction gear box forced lubrication system configuration diagram the following diagram NO.1 and PHOTO 1 formula:



GEAR REDUCER FORCE LUBRICATION SYSTEM ASSEMBLE DRAWING

NO.1



PHOTO 1

Matters forced lubrication systems for use and maintenance, NOTICE to : motor pump pressure adjustment,

back to the oil brass ball valve adjustment (pressure adjustment), filter operating and maintenance (oil discharge impurities), a pressure switch adjustments described as below:

二. Motor pump pressure adjustment description :

1. Turn on the motor pump regulator (6 arrows in Figure 1) of the cover as shown in the photo 2

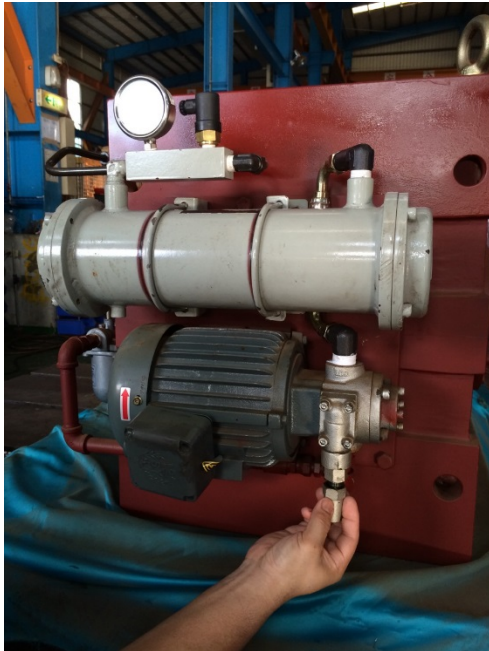


PHOTO 2

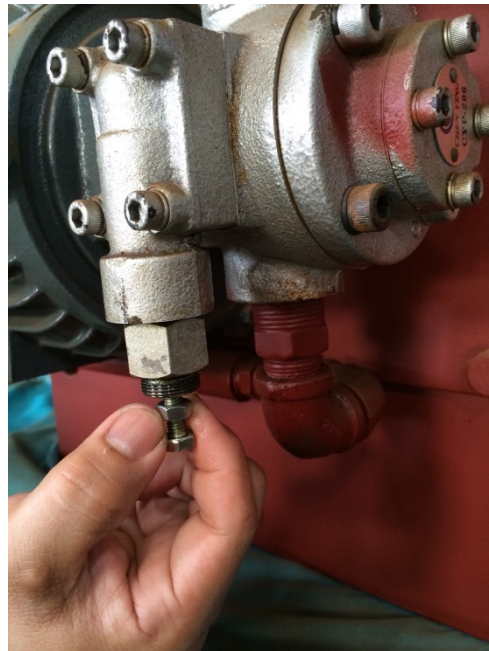


PHOTO 3

2. Loosen the screws as shown in the photo 3
3. Began to adjust the pressure, as shown PHOTO 4, locking pressure rises when release the pressure drop, depending on the circumstances to adjust the adjustment, the adjustment is completed after locking set screw, then replace the cover to complete the adjustment ◦

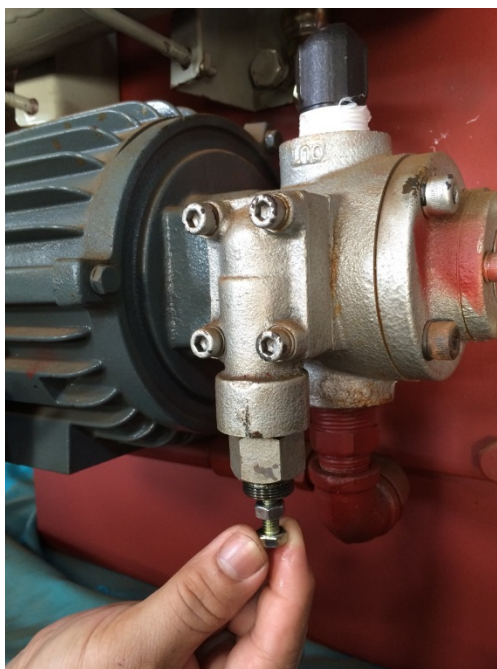


PHOTO 4

三. Oil regulating copper ball adjustment (pressure adjustment) description as :

The oil regulating valve (diagram NO.1#7), when adjusted progressively fully open when the pressure will drop, and gradually all closed when the pressure will rise.

Depending on the circumstances to adjustment. Such as PHOTO 5 & 6



PHOTO 5



PHOTO 6

四. Filter Operation and maintenance (oil discharge impurities) description :

1. Filters (diagram NO.1#1), the rotation shown in the PHOTO 1 handle clockwise, you can screw the impurity to the bottom of the oil pressure.

As shown PHOTO 7

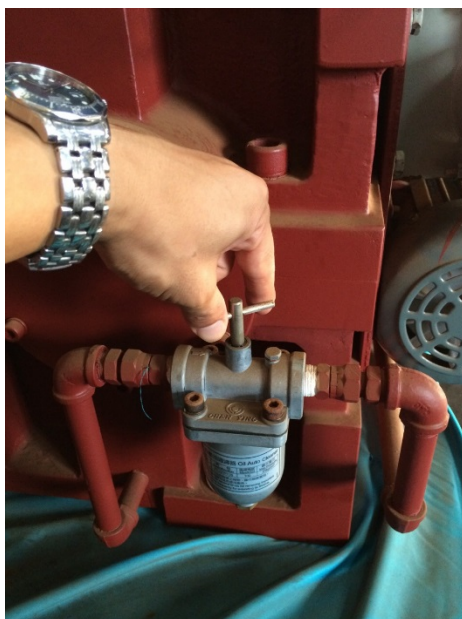


PHOTO 7



PHOTO 8

2. After loose bottom of the screw, impurities and oil will be discharged.

As shown PHOTO 8

五. Pressure switch adjustment instructions :

1. Pressure switch (diagram NO.1#4), first to set screw to adjust the pressure switch to the top of the release, as shown PHOTO 9, release it by hand after removing the black cover as shown PHOTO 10



PHOTO 9



PHOTO 10

2. Opening the cover, the inner hole with a adjustment screw, as shown PHOTO 11. After connect the power cord, then use head screwdriver to clockwise adjust the screw to increases pressure, counterclockwise turn the pressure becomes smaller; set the pressure switch of alarm range (generally at 0.5 ~ 1kg), as shown PHOTO 12

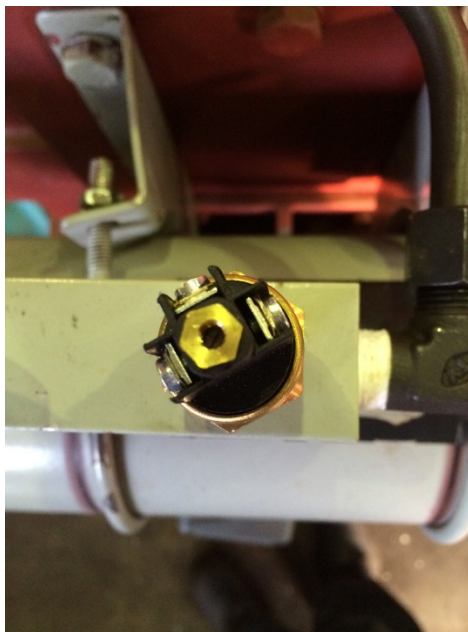


PHOTO 11

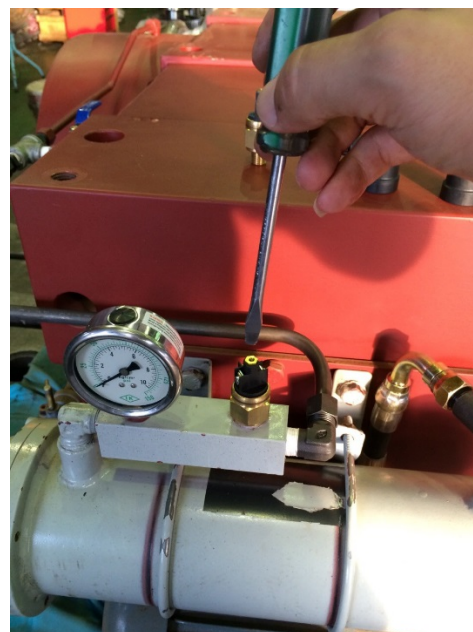


PHOTO 12